

Issue 2

DATA SHEET

MATERIAL REFERENCE - FLUORINOID® FL 304

DESCRIPTION FEP

FORMULATION COPOLYMER OF TETRAFLUOROETHYLENE

AND HEXAFLUOROPROPYLENE

TYPICAL APPLICATIONS

FL 304 is a melt processible fluoropolymer with excellent chemical resistance and thermal properties, which are nevertheless not quite as good as those of PTFE. It has maximum use temperature of 205°C.

FEP films transmit a high percentage of ultraviolet and visible light and are much more transparent to the infrared spectrum than glass.

STANDARD 3.1 CERTIFIABLE PROPERTIES

SPECIFIC GRAVITY (BS EN ISO 13000-2) 2.12 – 2.17

TENSILE STRENGTH (BS EN ISO 13000-2) 20MPa Minimum

ELONGATION (BS EN ISO 13000-2) 250% Minimum

SHORE D HARDNESS (BS EN ISO 13000-2) 57 - 63

ADDITIONAL PROPERTIES BY REQUEST

UV TRANSMISSION (UV-A, 0.25 MM FILM) 95 - 96 %

These figures are typical values for the material and do not represent a product specification. Properties will vary depending on the source of raw material, method of processing, physical form of the product, direction of measurement etc.

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